



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Rush

D4085-3
Job Sheet 169185



Part No: D4085-3

Job Qty: 20 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/11/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Canadian Helicopters Limited - CHL (CCANA01)

1215 Montee Pilon Les Cedres, QC, J7T 1G1 Canada ph:(450) 452-3000 fx:(450) 452-2483.

Note: DWG REV C IPP Rev:A 10.08.18 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs	12/11/17	12/11/17	0.00	0.00	Purchasing		<i>ms</i> 15-12-17
110	Packaging	20 pcs	12/11/17	12/11/17	0.00	0.00	Packaging2		<i>ms</i> 15-12-17
120	QC	20 pcs	12/11/17	12/11/17	0.00	0.00	QC6		<i>38</i>
130	Packaging	20 pcs	12/11/17	12/11/17	0.00	0.00	Packaging3-2	<i>1102" 84</i>	<i>38</i>
140	QC21-SA	20 Ea	12/11/17	12/11/17	0.00	0.00	QC21		DEC 15 2017

Part Op 100 - Issue P/O: *038565*

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: *Dec 15, 2018****

DEC 05 2017

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DEC 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4085-3P	20	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S023123

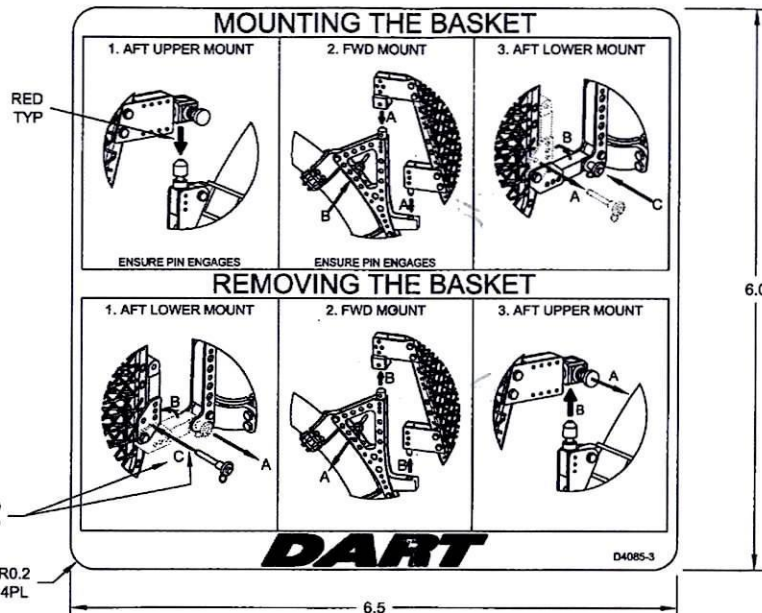
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Placard

PART NO: D4085-3
Revision:
Operation: Packaging
Change No:

Mfg Date: 12/15/17 Job No: 169185
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D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

RELEASED
2010-07-16

DESIGN	PH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038565

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038565

PO Date: 12/5/17

Due Date: 12/11/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
DEC 05 2017

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4085-3P			Placard, Instructions As Per Dwg D4085 Rev.C job# 169185	Firmed	12/7/17	24 pcs	0 pcs	24 pcs	\$9.50/pcs	\$228.00
Line Item Note: RUSH RUSH!!!!!!											
2	D2137P			Decal - No Step As Per Dwg D2137 job# 169191	Firmed	12/11/17	12 pcs	0 pcs	12 pcs	\$5.32/pcs	\$63.84
3	D2258-220P			Placard As Per Dwg D2258 Rev. F job# 169193	Firmed	12/11/17	6 pcs	0 pcs	6 pcs	\$10.66/pcs	\$63.96
4	D2258-300P			Placard As Per Dwg D2258 Rev. F Job# 169194	Firmed	12/11/17	6 pcs	0 pcs	6 pcs	\$5.32/pcs	\$31.92
5	D3012-5P			Decal As Per Dwg D3012 Rev. A job#169195	Firmed	12/11/17	6 pcs	0 pcs	6 pcs	\$5.19/pcs	\$31.14
6	D3671-1P			Placard As Per Dwg D3671 Rev. A job# 169196	Firmed	12/11/17	6 pcs	0 pcs	6 pcs	\$5.32/pcs	\$31.92
7	D3952-1P			Placard As Per Dwg D3952 Rev. B job# 169197	Firmed	12/11/17	6 pcs	0 pcs	6 pcs	\$7.31/pcs	\$43.86
8	D3997-13P			Placard As Per Dwg D3997 Rev.B job# 169198	Firmed	12/11/17	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84
9	D3997-21P			Placard As Per Dwg 3997 Rev. B job#169199	Firmed	12/11/17	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84

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Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	D3997-23P			Placard As Per Dwg D3997 Rev. B job# 169200	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
11	D3997-31P			Placard As Per Dwg D3997 Rev. B job#169201	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
12	D3997-33P			Placard As Per Dwg D3997 Rev. B job#169202	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
13	D3997-35P			Placard As Per Dwg D3997 Rev. B job#169203	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
14	D3997-37P			Placard As Per Dwg D3997 Rev. B job#169204	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
15	D3997-41P			Placard As Per Dwg D3997 Rev. B job#169205	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
16	D3997-9P			Placard As Per Dwg D3997 Rev. B job#169206	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
17	D4597-1P			Placard As Per Dwg D4597 Rev. B job# 169207	Firmed	12/11/17	6 pcs	0 pcs x6	6 pcs	\$10.64/pcs	\$63.84
18	D5079-1P			Placard, Eaps As Per Dwg D5079 Rev. B job# 169210	Firmed	12/11/17	12 pcs	0 pcs x12	12 pcs	\$3.99/pcs	\$47.88
Grand Total:										\$1,180.92	

Order Notes

DWG REV PC1
AS PER DWG D2258 REV. F
DWG REV E
DWG REV A
DWG REV A-PRELIM
DWG REV A-PRELIM
DWG REV A-PRELIM
DWG REV A-PRELIM
DWG REV A-PRELIM

Handwritten signature/initials



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Order Notes

DWG REV A-PRELIM

DWG REV A-PRELIM

DWG REV A-PRELIM

DWG REV A-PRELIM

DWG REV A

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/5/17 2:53 PM dart.baker.diane

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

038565

Packing Slip N°:

WO 21606

Part N°:

Serial N°:

Description:

Decals

Quantity:

138.

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery + 3m

1 year
shelf life.

APPROVAL:

Valerie Young

Signature:

Valerie Young

DATE:

Dec 15.17

Title:

office administrator